

TRI-BUILT® MILLENNIUM

Lockin' Pocket® Inter-Locking Flashing System

DESCRIPTION

TRI-BUILT® MILLENNIUM Lockin' Pocket® Inter-Locking Flashing System is a pre-fabricated inter-locking pocket that is easily assembled on-site and filled with fast setting, solvent free, TRI-BUILT® MILLENNIUM Hurricane Force® Universal Sealer that becomes waterproof within minutes of application.

The TRI-BUILT® MILLENNIUM Lockin' Pocket® is available in different packaging options. The pre-fabricated pockets simply connect with tongue and groove joints and are composed of a high strength, flexible polyurethane elastomer. All pieces are easily joined by a patent pending locking system to create a pocket of desired size.

BASIC USE

TRI-BUILT® MILLENNIUM Lockin' Pocket® is designed to seal technically challenging roof penetrations where field flashing may not be practical.

When installed and filled with TRI-BUILT® MILLENNIUM Hurricane Force® Universal Sealer, the TRI-BUILT® MILLENNIUM Lockin' Pocket® Inter-Locking Flashing System becomes a long lasting, waterproof, solid mass that can make the most challenging penetrations watertight in minutes.

APPROVED MEMBRANE SUBSTRATES

- Granule surfaced modified bitumen
- EPDM
- TPO
- Metal
- Smooth surfaced asphalt Built-up Roofs (BUR)
- Gravel surfaced BUR (asphalt & coal tar pitch)

For a complete list of approved substrates and insulation types, or for additional information, contact the Technical Department at 800-516-1485.

STORAGE

Keep temperature of contents between 65°F-85°F (18°C-29°C) 24 hours prior to use. Do not store in direct sunlight or temperatures higher than 90°F (32°C).



| FEATURES | BENEFITS |
|---------------------------------|---|
| Ready to use | Requires no mixing, reduces labor costs |
| No temperature restrictions | Suitable for all climates |
| Weather resistant | Long lasting weather-tight seal |
| Solvent free | VOC free, no odors |
| Elastomeric | Remains flexible, absorbs stresses |
| Compatible with most substrates | Can be used on SBS, EPDM, TPO, BUR, & Metal |
| Variety of sizes available | Ability to flash most rooftop penetrations |

SAFETY

Prior to working with this or any product consult product label and Safety Data Sheet (SDS) for necessary health and safety precautions.

LIMITATIONS

- Do not apply to wet or damp surfaces.
- Do not use grout or any other type of fillers.
- TRI-BUILT® MILLENNIUM Lockin' Pocket® must be on a flat, level substrate, and is not intended for steep slope applications.

COLOR

Black

CAUTION: All statements and technical information in this document are based on tests or data that TRI-BUILT MATERIALS GROUP, LLC believes is reliable. However, TRI-BUILT MATERIALS GROUP, LLC does not warrant or guarantee the accuracy or completeness of this information. The user has sole knowledge and control of factors that can affect the performance of TRI-BUILT MATERIALS GROUP, LLC products in the user's intended application. It is the user's responsibility to conduct tests to determine the compatibility of TRI-BUILT MATERIALS GROUP, LLC product with the design, structure, and materials of the user's end product and the suitability of TRI-BUILT MATERIALS GROUP, LLC product for the user's method of application and intended use. The user assumes all risk and liability arising out of such use.

APPLICATION

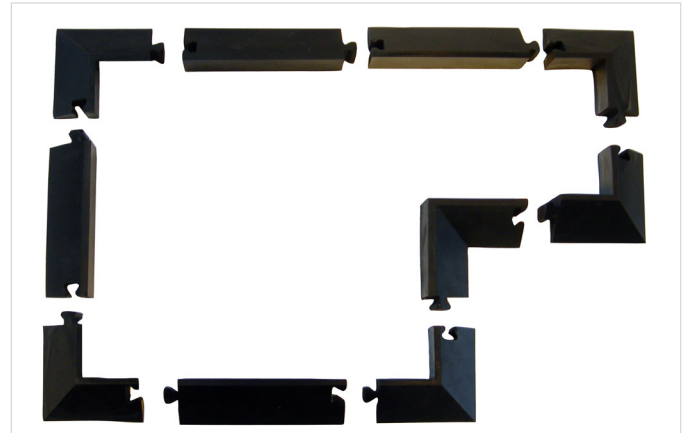
1. Make sure substrate is clear of loose gravel, dirt, granules, or all foreign substances that can affect adhesion. Refer to Surface Preparation Guidelines.
2. Place TRI-BUILT® MILLENNIUM Lockin' Pocket® in desired location and mark the outside edge for reference. TRI-BUILT® MILLENNIUM Lockin' Pocket® should be placed to assure at least one (1) inch clearance from the inside of the TRI-BUILT® MILLENNIUM Lockin' Pocket® and penetration.
3. Penetrations should be prepared by wire brushing to remove loose cements, sealers, rust, or other contaminants that would prevent a positive seal.
4. Seal base of penetration with TRI-BUILT® MILLENNIUM Lockin' Pocket® Sealant to prevent TRI-BUILT® MILLENNIUM Hurricane Force® Universal Sealer from flowing through openings.
5. Apply a liberal bead of TRI-BUILT® MILLENNIUM Lockin' Pocket Sealant to the substrate where TRI-BUILT® MILLENNIUM Lockin' Pocket® will be placed.
6. Apply a liberal bead of TRI-BUILT® MILLENNIUM Lockin' Pocket® Sealant to the locking joint of the TRI-BUILT® MILLENNIUM Lockin' Pocket®.
7. Set TRI-BUILT® MILLENNIUM Lockin' Pocket® in place and apply equal pressure to assure positive contact with the roof surface.
8. Strike away excess sealant.
9. Dispense an initial amount of TRI-BUILT® MILLENNIUM Hurricane Force® Universal Sealer to ensure a proper mix. Refer to TRI-BUILT® MILLENNIUM Hurricane Force® Universal Sealer Specification Data Sheet for additional guidelines.
10. Fill assembled pocket with TRI-BUILT® MILLENNIUM Hurricane Force® Universal Sealer until full.
11. Option for a white Lockin' Pocket®: Coat the entire Lockin' Pocket® system with any Roof X Tender™ white coating. ALLOW THE SYSTEM TO CURE FOR A MINIMUM OF 4 DAYS PRIOR TO COATING.

SURFACE PREPARATION

All work surfaces should be clean, dry, and free of dirt, dust, debris, oils, loose and/or embedded gravel, un-adhered coatings, deteriorated membrane and other contaminants that may result in a surface that is not sound or is uneven. For applications on granule surfaced modified bitumen membranes, remove all loose granules from the surface of the membrane prior to installing TRI-BUILT® MILLENNIUM Lockin' Pocket® Sealant.

When the TRI-BUILT® MILLENNIUM Lockin' Pocket® is installed on a single ply membrane the surface of the membrane must be prepared according to the single ply manufacturer's recommendations. As a general guideline the following methods of surface preparation shall apply:

- EPDM: Clean with splice wash or surface cleaner and prime.
- TPO: Clean with surface cleaner and prime.
- Gravel BUR's: Remove gravel surfacing down to plies.



PACKAGING AND COVERAGE

The TRI-BUILT® MILLENNIUM Lockin' Pocket® Inter-Locking Flashing System is available in the following packages:

| Description | Part # | Parts/Case | Case/Pal. |
|--------------------------|----------|------------|-----------|
| 4" Kit | 34950200 | 6 | 48 |
| 6" Kit | 34950205 | 4 | 48 |
| 8" Kit | 34950210 | 4 | 48 |
| LPS Sealant 10.1 Oz Tube | 34950215 | 12 | 48 |

The 4", 6", 8" includes 2 cartridges of TRI-BUILT® MILLENNIUM Lockin' Pocket® Sealant.

When used as a pocket sealer, one cartridge of TRI-BUILT® MILLENNIUM Hurricane Force® Universal Sealer will yield approximately 90 cubic inches of filler.

TRI-BUILT® MILLENNIUM Hurricane Force® Universal Sealer and TRI-BUILT® MILLENNIUM 1-Part Pumpable Sealant sold separately.

For applications over existing weathered asphalt or coal tar pitch BUR, apply TRI-BUILT® MILLENNIUM Universal Primer prior to the application of TRI-BUILT® MILLENNIUM Lockin' Pocket®. For applications over fresh and/or non-oxidized asphalt, coal tar or plastic film membranes, apply TRI-BUILT® MILLENNIUM Surface Treatment prior to the application TRI-BUILT® MILLENNIUM Lockin' Pocket®.

PRODUCT WARRANTY DISCLAIMER

TRI-BUILT MATERIALS GROUP, LLC warrants its product(s) for a period of 2 years against manufacturing defects that directly result in leakage. In case of defect, TRI-BUILT MATERIALS GROUP, LLC, at its sole option, will repair or replace the material, excluding the cost of labor to perform those tasks. TRI-BUILT MATERIALS GROUP, LLC DISCLAIMS ALL IMPLIED WARRANTIES. Warranty coverage is an annually declining pro-rated warranty.